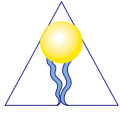




CHIMER EDM

Electric Discharge Machine



Rising Star Award



National Award



IT'S VERY WELL
MADE IN TAIWAN

CM H32Z DRILLING E.D.M



CM H32Z

CHING HUNG MACHINERY & ELECTRIC INDUSTRIAL CO., LTD.

CM H32Z

FEATURES:

- Drill small diameter holes through hardened tool steel and carbide.
- Depth to diameter ratios >100(i.e., .020 dia. >2" deep.)
- Enter on curved or angled surfaces.
- Dielectric is distilled water.
- 3-axis DROs.
- Edge finding and hole center finding.
- Inch/metric switchable.
- Z depth programmable.
- 99 built-in power settings plus operator programmed power settings (s-codes).

OPTION :

- ER Spindle
- CE Conformity

STANDARD ACCESSORIES DELIVERED WITH THE MACHINE:

- GUIDE Dia. 1.0 mmx1
- ELECTRODE BRASS Tube Dia. 1.0X400 mmx10
- INSERT RUBBERS Dia. 1.0 mmx3
- GUIDE Dia. 0.5mmx1
- INSERT RUBBERS Dia. 0.5 mmx3
- ELECTRODE BRASS Tube Dia. 0.5X400 mmx10
- TOOL BOXx1
- PAINT SPAREx1
- MACHINE PADx3
- FLUSHING PIPEx1
- FILTERx1
- FLUSHING NOZZLEx1
- AIR FAST CONNECTORx1
- SET OF ALLEN SPANNERx1
- HANDLE FOR FILTERCAPx1

SPECIFICATION :

Max. Work Piece (WxDxH)	mm / inch	800x400x300 / 31.4x15.7x11.8
Max. Work Piece Weight	kg / lb	200 / 440
Table travels (XxY)	mm / inch	350 x 250 / 13.7x9.8
Ram Servo Travel (Z1)	mm / inch	340 / 13.3
Work Head Travel (Z2)	mm / inch	200 / 7.8
Guide Travel	mm / inch	150 / 5.9
Max. Length of Tube Electrode	mm / inch	400 / 15.7
Distance between Spindle Platen to Work Table	mm / inch	5-400 / 0.2-15.7
Machine Size	mm / inch	1380x1000x2350 / 54.3x39.3x92.5
Net Weight	kg / lb	800 / 1760

POWER UNIT :

Input Power	3 KVA
Pulse Generation	Power fet switching
Current	47 Amps
Current Channels	9 steps
Pulse Width	10 steps / each
Input voltage	220 / 440 3ph/60Hz

※ Note : The manufacturer reserves the right to modify the design, specifications, mechanisms.....etc. to improve the performance of the machine without notice, all the specifications shown above are just for reference.



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